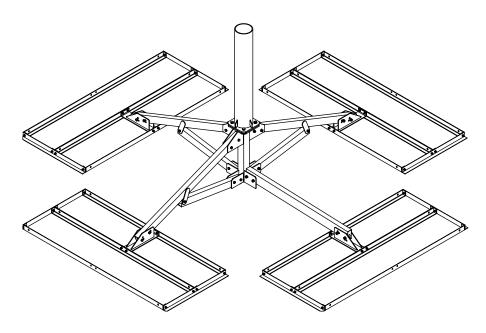
VL4-D-(000X0)-RP



| SYM | PART# | DESCRIPTION | QTY. | 7 |
|-----|-------------|---|------|----------------------|
| 1 | AB1037(9)HD | VL4 BASE ASSY, HDG | 1 | 1 |
| 2 | AS REQ'D | MAST ASS'Y- DIA. & LENGTH AS REQ'D, HDG | 1 | 1 |
| | 1 | | 1 | + |
| 3 | AB1512AHD | PL2/VL4 ARM ASS'Y, HDG | 3 | - |
| 4 | AB1136AHD | PL2/VL4 BRACE TUBE, HDG | 3 | + |
| 5 | AB1150HD | VL4 4TH LEG TUBE, HDG | | _ |
| 6 | AB1756HD | FOOT ASS'Y, HDG | 4 | + - |
| 7 | H1-0750-200 | 3/4"x 2" BOLT GR.5, Z/P | 4 | -¥- |
| 8 | H4-0750LW | 3/4" SPLIT LOCKWASHER, Z/P | 4 | HDWE-MH7 QTY.1 |
| 9 | H2-0750HN | 3/4" NUT , Z/P | 4 | 9 |
| | | | | |
| 10 | AB1119BHD | 6' BALLAST ANGLE, HDG | 16 | |
| 11 | AB1127BHD | DOUBLE TRAY PAD (1.5x2Lx32"), HDG | 8 | |
| | | | | |
| 12 | H1-0500-350 | 1/2" x 3-1/2" BOLT GR.5, Z/P | 25 | ×350 |
| 13 | H4-0500LW | 1/2" SPLITLOCKWASHER, Z/P | 25 | HDWE-28X350 QTY.1 |
| 14 | H2-0500HN | 1/2" NUT, Z/P | 25 | 문 |
| | | | | |
| 15 | H1-0375-100 | 3/8" x 1" BOLT GR.5, Z/P | 48 | HDWE-BT QTY.3 |
| 16 | H4-0375LW | 3/8" SPLITLOCKWASHER, Z/P | 48 |] wE |
| 17 | H2-0375HN | 3/8" HEX NUT, Z/P | 48 | 보 |
| | | | | ╛ |
| | | 1/8" RUBBER PAD 32"x77" | 4 | |
| | | | | _ |
| | | PALLET | 1 | |

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FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±

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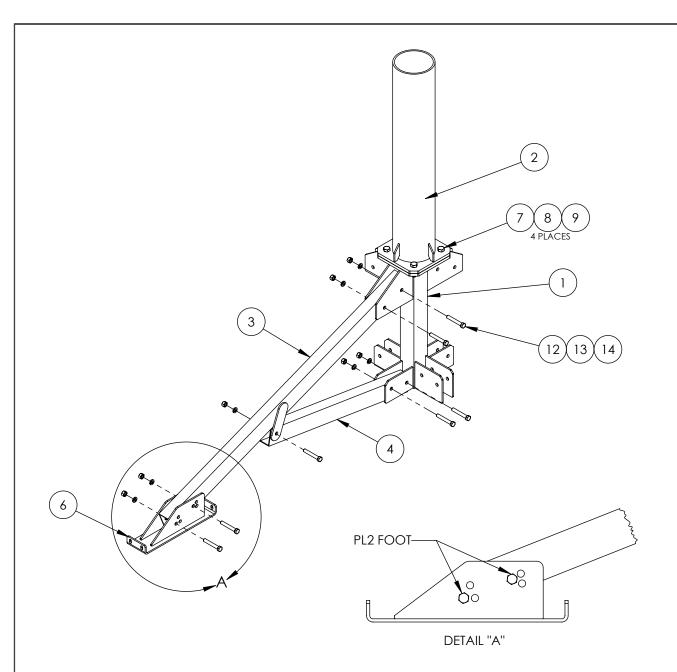
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TITI F:

VL4, DOUBLE TRAY, MAST, RUBBER MAT, PALLET

| | JK | DATE 09/01/20 | |
|--|------------------|---------------|-------|
| | MATERIAL | FINISH | |
| | STEEL | HDG | |
| | DWG. PURPOSE | SHEET | SCALE |
| | INST | 10F4 | - |
| | PART. NO. | | |
| | VL4-D-(000X0)-RP | | |
| DWG. NO. VL4-D-(000X0)-RP ASS'Y INST. | | • | |



- -Attach the arm(#3) to the upper fins using (2) 1/2"x3-1/2" bolts, lockwashers and nuts.
- -Next, attach the brace tube (#4) to the lower fins on the base using (2) 1/2"x3-1/2" bolts, lockwashers and nuts.
- -Bolt the foot(#6) to the end of the arm using (2)1/2"x3-1/2" bolts, lockwashers and nuts. -Repeat this procedure for three more sides of the mount. It may help to place the mount on a 3" tall block to keep pressure off the arms while aligning the bolt holes. **Do not tighten** hardware until assembly is complete and mount is in its final location.

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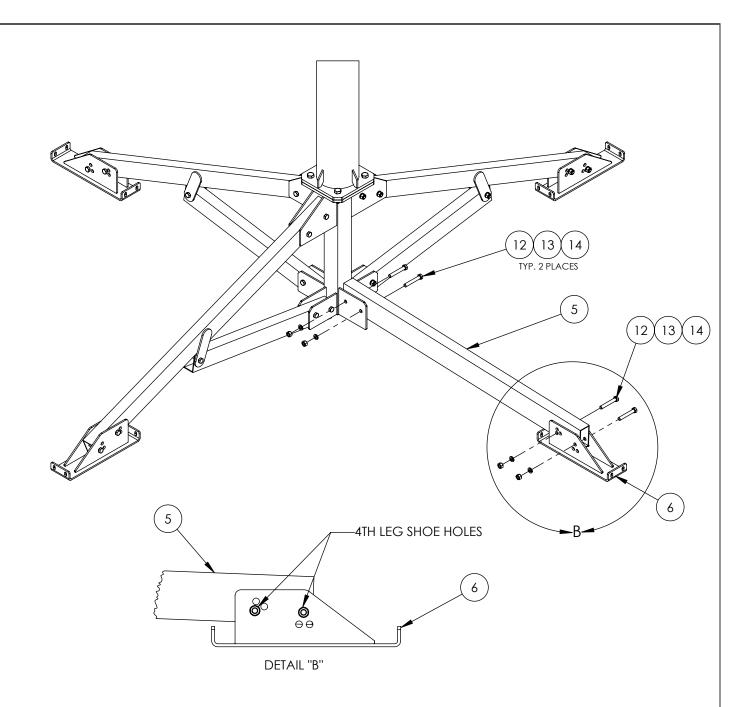
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VL4, DOUBLE TRAY, MAST, RUBBER MAT, **PALLET**

| DRAWN BY JK | DATE 09/01/20 | |
|-------------------------------|------------------|------------|
| MATERIAL STEEL | FINISH HDG | |
| DWG. PURPOSE INST | SHEET 2 | SCALE - |
| PART. NO. VL4-D-(000X0)-RP | | |
| DWG. NO. | | |

VL4-D-(000X0)-RP ASS'Y INST.



- -Attach the 4th leg tube (#5) to the foot (#6) using (2)1/2"x3-1/2" bolts, lockwashers and nuts. Detail "B" shows the holes to use in the foot assy. Note: the holes in the 4th leg tube are closer to the bottom edge of the tube when installed)
- -Bolt the other end of the 4th leg tube(#5) to the large lower fins on the base(#1) using (2)1/2"x3-1/2" bolts, lockwashers and nuts.
- -Do not tighten hardware until assembly is complete and mount is in its final location.

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BAIRD MOUNTING SYSTEMS

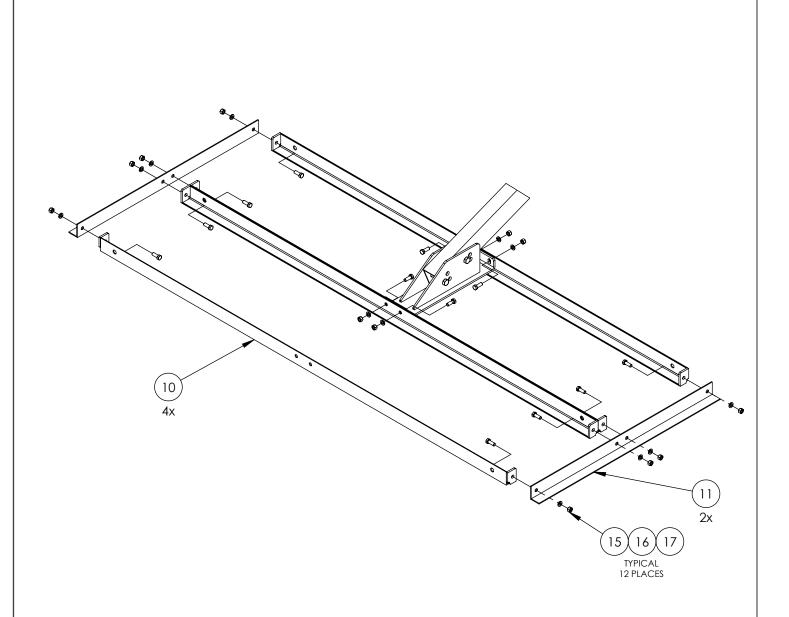
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TITLE:

VL4, DOUBLE TRAY, MAST, RUBBER MAT, PALLET

| DRAWN BY JK | DATE 09/01/20 | |
|-------------------------------|------------------|------------|
| MATERIAL STEEL | FINISH HDG | |
| DWG. PURPOSE INST | SHEET 3 | SCALE - |
| PART. NO. VL4-D-(000X0)-RP | | |
| DWC NO | | |

VL4-D-(000X0)-RP ASS'Y INST.



Assemble the ballast trays, as shown above, using four 6' ballast angles #10, two 32" side pads#11 and twelve 3/8"x1" bolts/nuts/lockwashers. Repeat the process for each leg.

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TITLE:

VL4, DOUBLE TRAY, MAST, RUBBER MAT, PALLET

| drawn by JK | DATE 09/01/20 | |
|-------------------------------|------------------|------------|
| MATERIAL STEEL | FINISH HDG | |
| DWG. PURPOSE INST | SHEET 4 | SCALE - |
| PART. NO. VL4-D-(000X0)-RP | | |

VL4-D-(000X0)-RP

DWG. NO.
VL4-D-(000X0)-RP ASS'Y INST.